

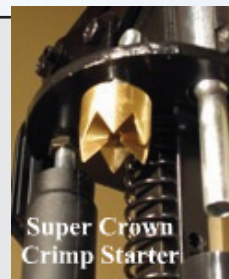
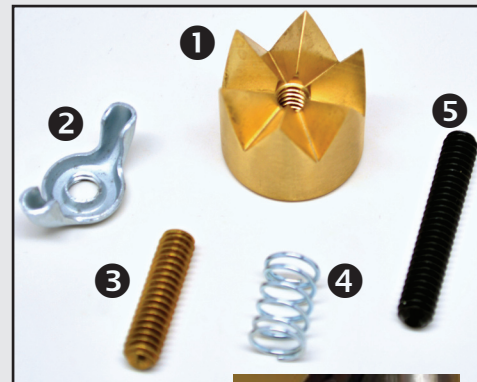


BPI How-to:

SUPER CROWN CRIMPER™

Installation:

1. Take off existing pre-crimper (MEC #1008439/#1008419) from your MEC press; retain one of the black hex nuts (MEC #HDW8476) to use with the Super Crown Crimper **(1)**.
2. Remove wing nut **(2)** from Super Crown Crimper.
3. Place the center post **(3)** of the crimper through the bolt hole at the pre-crimp (station #4) on your MEC press.
4. Position the spring **(4)** between the crimper and the bottom side of the turret. Utilize the wing nut to secure the crimper on the top side.
5. Tighten along the center post threading to adjust to the appropriate crimp height. Use adaptor pin **(5)** (#0675336, sold separately) for compatibility on all MEC progressive presses (may also be used on single stage presses if additional height adjustments are required [e.g. varying hull lengths, older MEC presses, etc.]).
6. Lock the Super Crown Crimper in place or stabilize the tool in older press models by removing the spring and replacing it with the black hex nut retained from the removed crimper. Use the hex nut on the underside of the turret and the wing nut on the top side to tighten the crimper in place.



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