1. Insert the Spin Doctor into the chuck of a power drill or drill press.

2. Secure the hull tightly in the Hull Vise™.

3. Set the drill on low RPMs and place the Spin Doctor into the mouth of the hull.

4. Using only light pressure, spin for 3 - 4 seconds (hulls with thicker walls may require higher RPMs and a few additional seconds).

5. Do not over apply pressure or the hull may become weakened and split.