

## BPI How-to: THE SPIN DOCTOR<sup>TM</sup>

- 1. Insert the Spin Doctor into the chuck of a power drill or drill press.
- Secure the hull tightly in the Hull Vise<sup>™</sup>.
- 3. Set the drill on low RPMs and place the Spin Doctor into the mouth of the hull.
- Using only light pressure, spin for 3 4 seconds (hulls with thicker walls may require higher RPMs and a few additional seconds).
- 5. Do not over apply pressure or the hull may become weakened and split.



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